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(54) Title: LOW VOC WEB OFFSET HEATSET INKS

(57) Abstract: A Web Offset heatset ink composition is disclosed containing an aqueous polymer latex dispersed in an ink base that comprises: an ink resin, a non-volatile plasticizer, and a pigment, wherein said polymer latex has amine functional groups and said ink has less than about 2 percent by weight of volatile organic compounds (VOC).